

FreeStyle[™] CHO-S Cells

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Contents and storage

Shipping and storage	This manual is shipped with FreeStyle [™] CHO-S Cells. FreeStyle [™] CHO-S Cells are shipped on dry ice. Upon receipt, store in liquid nitrogen .
Contents	Storage conditions: Liquid nitrogen Amount supplied: One vial containing 1×10^7 cells. Composition: 1 mL of cells in 90% FreeStyle TM CHO
Â	Expression Medium and 10% DMSO. CAUTION! Handle as potentially biohazardous material under at least Biosafety Level 1 containment.
	WARNING! GENERAL CHEMICAL HANDLING. For every chemical, read the Safety Data Sheets (SDSs) and follow the handling instructions. Wear appropriate protective eyewear, clothing, and gloves. Safety Data Sheets (SDSs) are available from www.lifetechnologies.com/support. This product contains Dimethyl Sulfoxide (DMSO); components of the product may be absorbed into the body through the skin.

Introduction

Overview	
Introduction	FreeStyle [™] CHO-S Cells are derived from the CHO-S cell line (see Parental Cell Line), and are adapted to suspension culture in FreeStyle [™] CHO Expression Medium. FreeStyle [™] CHO-S Cells are designed for use with the FreeStyle [™] MAX CHO Expression System to facilitate high level production of a protein of interest. Frozen cells are supplied in and may be thawed directly into FreeStyle [™] CHO Expression Medium (see Thaw and establish cells , page 10).
Parental cell line	Chinese Hamster Ovary (CHO) cells are among the most commonly used cell lines for transfection, expression and large-scale production of recombinant proteins. The CHO-S cell line is a stable aneuploid cell line established from the ovary of an adult Chinese hamster (Puck, 1958). The cell line has been distinguished as a separate sub-clone from the common CHO K1 cell line, and its history and stability have been extensively described (D'Anna, 1996; D'Anna et al., 1997; Deaven & Petersen, 1973).
FreeStyle [™] CHO-S cells	 Prepared from low passage Master Cell Bank cultures derived from parental CHO-S cells that were re-cloned by limiting dilution, and selected for their superior serum-free cell growth and transfection efficiencies. The clonally derived cultures are maintained in serum-free conditions for only 20–25 total passages. CHO-S Master Cell Bank cultures have been tested by an independent service and found to be negative for HBV,
	 HCV, HTLV-I & -II, and HIV-1 & -2. Adapted to serum-free suspension growth in FreeStyle[™] CHO Expression Medium, a chemically defined, serum-free, and protein-free medium (Gorfien, 1998). See page 6 for more information. Note: Cells also grow well in traditional media supplemented with serum.
	 Suspension cultures may be transfected in FreeStyle[™] CHO Expression Medium without the need to change media. Demonstrates high transfection efficiency with FreeStyle[™] MAX Reagent. See page 7 for more information.
	• Permits transfection of cells at large volumes, from shake flasks to bioreactors.

FreeStyle [™] CHO Expression Medium	FreeStyle [™] CHO Expression Medium is a defined, serum-free medium specifically developed for the high-density, suspension culture and transfection of CHO cells. The medium contains no human or animal origin components. For more information, visit www.lifetechnologies.com or call Technical Support (see page 23).
Important	The FreeStyle [™] CHO Expression Medium should be supplemented with L-glutamine to a final concentration of 8 mM before use.
Growth of FreeStyle [™] CHO-S Cells in the medium	Typically, FreeStyle [™] CHO-S cells cultured in FreeStyle [™] CHO Expression Medium demonstrate the following:
	• Doubling time in the range of 16–22 hours (doubling time can exceed 22 hours during the first few passages after the cells have been thawed.)
	• Cell densities of up to 7×10^6 cells/mL in shaker or spinner culture
	• Cell densities of up to 4×10^6 cells/mL in bioreactor culture
	For general cell culture, keep FreeStyle TM CHO-S cells between 5×10^4 and 1.5×10^6 cells/mL before transfection (or between 0.5×10^6 -2 × 10 ⁶ cells/mL if passaging daily). A cell density that is too high will result in decreased transfection efficiency.
	If large numbers of cells are needed, you can seed cultures at 0.5×10^6 cells/mL and use cells as soon as they reach a density of 5×10^6 cells/mL (3–4 days). Do not let cultures that have reached a cell density of 5×10^6 cells/mL grow any further, as this will result in decreased transfection efficiency.
	Note: Individual culturing and passaging techniques coupled with cellular heterogeneity inherent within the FreeStyle ^{TM} CHO-S cell population may result in experimental variability.

FreeStyle [™] MAX Reagent	FreeStyle [™] MAX Reagent is a proprietary, animal origin-free formulation for the highly efficient transfection of plasmid DNA into eukaryotic cells. FreeStyle [™] MAX Reagent is specifically formulated to achieve the highest expression levels and lowest cytotoxicity in suspension FreeStyle [™] CHO-S Cells and FreeStyle [™] 293-F Cells.
	For more information, visit www.lifetechnologies.com or call Technical Support (see page 23).
FreeStyle [™] MAX CHO Expression System	The FreeStyle [™] CHO-S Cells are part of the FreeStyle [™] MAX CHO Expression System. The FreeStyle [™] MAX CHO Expression System is the first commercially available optimized system for transient transfection and protein production in CHO cells. The FreeStyle [™] MAX CHO Expression System provides the following advantages:
	• Uses Chinese Hamster Ovary cells, the most widely used cell line for expression of recombinant protein in mammalian cells. This will streamline the process for clinical applications.
	 The FreeStyle[™] MAX Reagent offers high recombinant protein yield with low cytotoxicity
	 Provides a rapid transient transfection protocol for expression of your target protein.
	• Uses suspension culture to easily scale up to large amounts of culture.
	• All reagents are completely animal-origin free, including the defined, serum-free medium, which may be imperative for regulatory requirements
	• CHO cells are known to provide stable and accurate glycosylation (Sheeley et al., 1997; Werner et al., 1998), and are more likely to yield accurate glycoproteins.
	For more information, visit www.lifetechnologies.com or call Technical Support (see page 23).

Methods

Important guidelines

General cell handling	Follow the general guidelines below to grow and maintain FreeStyle [™] CHO-S cells.		
	• All solutions and equipment that come in contact with the cells must be sterile. Always use proper sterile technique and work in a laminar flow hood.		
	• Before starting experiments, be sure to have cells established (at least 5 passages) and also have some frozen stocks on hand. We recommend using early- passage cells for your experiments. Upon receipt of the cells, grow and freeze multiple vials of the FreeStyle [™] CHO-S cell line to ensure that you have an adequate supply of early-passage cells.		
	 For general maintenance of cells, pass FreeStyle[™] CHO-S cells when they reach a density of approximately 1 × 10⁶-1.5 × 10⁶ viable cells/mL (generally every 48–72 hours). 		
	• Alternatively, cells can be passed every day. If passing cells every day, pass FreeStyle [™] CHO-S cells when they reach a density of approximately 2 × 10 ⁶ viable cells/mL.		
	 If large numbers of cells are needed, you can seed cultures at 0.5 × 10⁶ cells/mL and use cells as soon as they reach a density of 5 × 10⁶ cells/mL (3–4 days). Do not let cultures that have reached a cell density of 5 × 10⁶ cells/mL grow any further, as this will result in a decrease of transfection efficiency. 		
	• Use trypan blue exclusion to determine cell viability (see Determine cell density and viability , page 9). Log phase cultures should be >95% viable.		
	• When thawing or subculturing cells, transfer cells into pre-warmed medium.		
CAUTION	As with other human cell lines, when working with FreeStyle [™] CHO-S cells, handle as potentially biohazardous material under at least Biosafety Level 1 containment.		

Media preparation	For suspension growth and transfection applications for FreeStyle™ CHO-S cells, use:		
	• FreeStyle [™] CHO Expression Medium. This medium should be supplemented with L-glutamine to a final concentration of 8 mM before use (e.g., 40 mL of 200 mM stock to one liter of medium).		
	 5 mL/L of Penicillin/Streptomycin (0.5X Pen Strep) may be used when required 		
	See page 22 for ordering information.		
Important	FreeStyle [™] CHO Expression Medium is extremely sensitive to light. For optimal results, use and store media protected from light.		
Determine cell density and viability	Use the following procedure to determine viable and total cell counts.		
	 Transfer a small aliquot of the cell suspension to a microcentrifuge tube. 		
	2. Determine viability and the amount of cell clumping using the trypan blue dye exclusion method (see page 22 for ordering information).		
	3. Determine cell density electronically using a Coulter Counter or manually using a hemacytometer.		

Thaw and establish cells

Introduction	Follow the provided protocol to thaw FreeStyle TM CHO-S cells to initiate cell culture. The FreeStyle TM CHO-S cell line is supplied in a vial containing 1 mL of cells at 1×10^7 viable cells/mL in 90% FreeStyle TM CHO Expression Medium and 10% DMSO. Thaw FreeStyle TM CHO-S cells directly into the FreeStyle TM CHO Expression Medium.
Materials needed	You will need to have the following reagents on hand before beginning:
	 FreeStyle[™] CHO-S cells (supplied; store frozen cells in liquid nitrogen until ready to use)
	 FreeStyle[™] CHO Expression Medium (pre-warm at 37°C before use). Make sure that 8 mM L-Glutamine has been added. See page 22 for ordering information.
	Note: Do not add antibiotics to media at this point as this may impact cell growth.
	• 125-mL polycarbonate, disposable, sterile Erlenmeyer flask with vented cap (available from VWR, Radnor PA, Cat. no. 30180-036)
	 Orbital shaker in 37°C incubator with a humidified atmosphere of 8% CO₂
	 Reagents to determine viable and total cell counts (see Determine cell density and viability, page 9)

Thaw procedure

Store frozen cells in liquid nitrogen until ready to use. To thaw and establish cells:

- 1. Remove the cryovial of cells from the liquid nitrogen and thaw quickly in a 37°C water bath.
- Just before the cells are completely thawed, decontaminate the outside of the vial with 70% ethanol. Gently break up clumps and cell pellet if present and transfer the entire contents of the cryovial into a 125-mL polycarbonate, disposable, sterile Erlenmeyer shaker flask containing 30 mL of pre-warmed FreeStyle[™] CHO Expression Medium supplemented with 8 mM L-Glutamine.
- 3. Incubate cells in a 37°C incubator containing a humidified atmosphere of 8% CO₂ in air on an orbital shaker platform rotating at 125 rpm.
- 4. The next day, determine viable and total cell counts (see protocol on page 9). Generally, viability is >70%; a bit lower is no reason for concern, but if viability is less than 60% thaw a new batch of cells.
- 5. Subculture the FreeStyle[™] CHO-S cells 24–48 hours after thawing by seeding cells at 0.3 × 10⁶ viable cells/mL in pre-warmed FreeStyle[™] CHO Expression Medium supplemented with 8 mM L-Glutamine. We generally use 125- or 250-mL polycarbonate, disposable, sterile, Erlenmeyer flasks containing 40 mL or 80 mL total working volume of cell suspension, respectively.

Important: Subculture cells a minimum of five passages before use in transfection experiments to allow opportunity for recovery from thawing. To subculture cells, see the procedure on page 12.

Subculture cells

Passaging cells every 48–72 hours	Subculture cells when the density is approximately $1 \times 10^{6}-1.5 \times 10^{6}$ viable cells/mL, typically every 48–72 hours. When maintaining FreeStyle TM CHO-S cells, we generally use a 125- or 250-mL polycarbonate, disposable, sterile Erlenmeyer flask with vented cap containing 40 mL or 80 mL total working volume of cell suspension, respectively.
	 Determine viable and total cell counts (see protocol on page 9).
	2. Using the cell density determined in Step 1, calculate the split ratio needed to seed the new shaker flask at 0.5×10^5 – 2×10^5 viable cells/mL.
	 Dilute the cells in fresh, pre-warmed FreeStyle[™] CHO Expression Medium supplemented with 8 mM L-Glutamine to give a final cell density of 0.5 × 10⁵-2 × 10⁵ viable cells/mL in the desired final volume.
	4. Incubate flasks in a 37°C incubator containing a humidified atmosphere of 8% CO_2 in air on an orbital shaker platform rotating at 120–135 rpm.
	5. Repeat Steps 1–4 as necessary to maintain or expand cells.
Passaging cells every 24 hours	Alternatively, cells may be passaged every 24 hours. Split cells to approximately 0.5×10^6 viable cells/mL as described above. The next day, cell density should be 1.3×10^6 – 1.4×10^6 viable cells/mL. Split cells every 24 hours.
	If expansion is needed, cells can be split at 0.8×10^{6} – 1.0×10^{6} viable cells/mL. Next day, cell density should be 2.0×10^{6} viable cells/mL. Split cells every 24 hours.
Passaging large numbers of cells	If large numbers of cells are needed, you can seed cultures at 0.5×10^6 cells/mL and use cells as soon as they reach a density of 5×10^6 cells/mL (3–4 days). Do not let cultures that have reached a cell density of 5×10^6 cells/mL grow any further, as this will result in a decrease of transfection efficiency.

Shake flasksThe cells can be grown in many different culture volumes.
We generally use the following polycarbonate, disposable,
sterile Erlenmeyer flask with vented cap (other flasks with
the same characteristics may be used): For culture volumes
above 40 mL, lower the speed of the orbital shaker if foam is
generated. In 1 L cultures, we recommend 70–80 rpm.

Flask volume	Culture volume	Manufacturer	Catalog no.
125-mL	25–40 mL	VWR, Radnor, PA	30180-036
250-mL	50–80 mL	VWR, Radnor, PA	30180-044
500-mL	100–150 mL	VWR, Radnor, PA	30180-052
1-L	200–300 mL	VWR, Radnor, PA	82013-164
3-L	600–1000 mL	Corning, Acton, MA	431252

Note: Glass flasks without baffles may be used, but thorough cleaning after each use is essential to avoid potential toxicity which is more problematic in serum-free cultures.

Other cell
culture
systemsIt is possible to scale up the FreeStyle™ CHO-S cultures in
spinner flasks, stirred bioreactors, or wave bags. The
appropriate spinner, impeller, or shaking speed and seeding
density should be determined and optimized for each system.
We recommend seeding cells at 0.2 × 10⁶ viable cells/mL.Note:
Monitor cell viability, foaming and the degree of cell
clumping. If foam is generated, lower agitation speed. Note
that extensive cell clumping may reduce transfection

efficiency.

Cryopreservation

Introduction	You may freeze FreeStyle [™] CHO-S cells directly in FreeStyle [™] CHO Expression Medium with 10% DMSO. When freezing the FreeStyle [™] CHO-S cell line, we recommend the following:	
	 Freeze cells at a density of ≥1 × 10⁷ viable ce Use a freezing medium composed of 90% fr medium and 10% DMSO. 	
	Guidelines to prepare freezing medium and to provided in this section.	o freeze cells are
Prepare freezing	Prepare freezing medium immediately before	
medium	 In a sterile, conical centrifuge tube, mix toge following reagents for every 1 mL of freezin needed: 	
	FreeStyle™ CHO Expression Medium DMSO	0.9 mL 0.1 mL
	2. Filter-sterilize the freezing medium and pla ice until use. Discard any remaining freezin after use.	

Freeze cells Before starting, label cryovials and prepare freezing medium. Keep the freezing medium on ice.

- Grow the desired quantity of FreeStyle[™] CHO-S cells in shaker flasks, harvesting when the cell density reaches 1 × 10⁶ viable cells/mL. Transfer cells to a sterile, conical centrifuge tube.
- 2. Determine the viable and total cell counts (see protocol on page 9) and calculate the volume of freezing medium required to yield a final cell density of 1×10^7 viable cells/mL.
- 3. Centrifuge cells at $100 \times g$ for 5 minutes at room temperature and carefully aspirate the medium.
- 4. Resuspend the cells in the pre-determined volume of chilled freezing medium.
- 5. Place cryovials in a microcentrifuge rack and aliquot 1 mL of the cell suspension into each cryovial.
- 6. Freeze cells in an automated or manual, controlled-rate freezing apparatus following standard procedures. For ideal cryopreservation, the freezing rate should be a decrease of 1°C per minute.
- 7. Transfer frozen vials to liquid nitrogen for long-term storage.

Note: You may check the viability and recovery of frozen cells 24 hours after storing cryovials in liquid nitrogen by following the procedure outlined in **Thaw and establish cells**, page 10.

Transfect cells

Introduction	To transfect suspension FreeStyle [™] CHO-S cells, use the cationic lipid-based transfection reagent, FreeStyle [™] MAX Reagent. Unlike some other serum-free media formulations, FreeStyle [™] CHO Expression Medium does not inhibit cationic lipid-mediated transfection. FreeStyle [™] CHO Expression Medium is specifically formulated to allow high transfection efficiency of suspension FreeStyle [™] CHO-S cells without the need to change or add media. Transient transfection experiments may be performed in a large volume, allowing larger-scale protein production. FreeStyle [™] CHO Expression Medium and FreeStyle [™] MAX Reagent is available separately from Thermo Fisher Scientific (see page 22 for ordering information). For more information, see the FreeStyle [™] MAX CHO Expression System, available from our website (www.lifetechnologies.com) or call Technical Support (see page 23).
FreeStyle [™] MAX Reagent	FreeStyle [™] MAX Reagent is a proprietary formulation suitable for transfection of DNA into eukaryotic cells grown in suspension. In the FreeStyle [™] MAX CHO Expression System, use of FreeStyle [™] MAX Reagent to transfect FreeStyle [™] CHO-S cells provides the following advantages:
	• FreeStyle [™] MAX Reagent demonstrates high transfection efficiency with minimal cytotoxicity in suspension FreeStyle [™] CHO-S cells (cultured in FreeStyle [™] CHO Expression Medium)
	• DNA- FreeStyle [™] MAX Reagent complexes can be added directly to cells in culture medium
	• It is not necessary to remove complexes or change or add medium following transfection
Plasmid preparation	Plasmid DNA for transfection into eukaryotic cells must be clean, sterile and free from phenol and sodium chloride. Contaminants may kill the cells, and salt will interfere with complexing, decreasing transfection efficiency. We recommend isolating DNA using the PureLink [™] HiPure Plasmid Kits, which are validated for use with the FreeStyle [™] MAX CHO Expression System (see page 22). Note: Make sure your DNA preparation is sterile. We recommend performing filtration before use through a 0.22 µm filter.

Materials needed	 Suspension FreeStyle[™] CHO-S cells cultured in FreeStyle[™] CHO Expression Medium Recommendation: Calculate the number of cells that you will need for your transfection experiment and expand cells accordingly. Make sure that the cells are healthy and ≥95% viable before proceeding to transfection.
	• Purified plasmid DNA of interest (1 mg/mL)
	 FreeStyle[™] MAX Reagent (store at 4°C until use)
	• OptiPro [™] SFM (pre-warmed to room temperature)
	• FreeStyle [™] CHO Expression Medium, supplemented with L-glutamine to a final concentration of 8 mM (pre-warmed to 37°C)
	Note: Do not add more than 5 mL/L of Penicillin/ Streptomycin (0.5X Pen Strep) to media during transfection as this may decrease transfection activity
	• 125-mL polycarbonate, disposable, sterile Erlenmeyer flasks
	 Orbital shaker in 37°C incubator with a humidified atmosphere of 8% CO₂
	Reagents to determine viable and total cell counts
	FreeStyle [™] CHO Expression Medium, OptiPro [™] SFM and FreeStyle [™] MAX Reagent are available separately from Thermo Fisher Scientific (see page 22 for ordering information).
Optimal conditions for 30 mL	To transfect suspension FreeStyle [™] CHO-S cells in a 30-mL volume, we recommend using the following optimized conditions:
transfection	• Final transfection volume: 30 mL
	• Number of cells to transfect: 3 × 10 ⁷ cells (final cell density of 1 × 10 ⁶ cells/mL)
	 Amount of plasmid DNA: 37.5 μg (starting point; can vary from 30–45 μg)

• FreeStyle[™] MAX Reagent: 37.5 μL (starting point; can vary from 30–45 μL)

Transfection
procedureFollow the procedure below to transfect suspension
FreeStyle™ CHO-S cells in a 30-mL volume. Remember that
you may keep the cells in FreeStyle™ CHO Expression
Medium during transfection. We recommend including a
positive control (pCMV SPORT-βgal) and a negative control
(no DNA, no FreeStyle™ MAX Reagent) in your experiment
to help you evaluate your results.

- 1. Approximately 24 hours before transfection, pass FreeStyle[™] CHO-S cells at 5 × 10⁵–6 × 10⁵ cells/mL. Place the flask(s) on an orbital shaker platform rotating at 120–135 rpm at 37°C, 8% CO₂.
- 2. On the day of transfection, the cell density should be about 1.2×10^6 – 1.5×10^6 /mL. Dilute the cells to 1×10^6 cells/mL. To ensure high transfection results, viability of cells must be $\ge 95\%$. Add 30 mL of cells into each 125-mL shake flask.
- 3. Gently invert the tube of FreeStyle[™] MAX Transfection Reagent several times to mix. Do not vortex.
- 4. Dilute 37.5 µg of plasmid DNA into OptiPro[™] SFM to a total volume of 0.6 mL and mix. In a separate tube, dilute 37.5 µL of FreeStyle[™] MAX Transfection Reagent in Opti-Pro[™] SFM to a total volume of 0.6 mL and mix gently by inverting the tube (do not vortex). Immediately add diluted FreeStyle[™] MAX Transfection Reagent to diluted DNA solution to obtain a total volume of 1.2 mL and mix gently.
- 5. Incubate the DNA-FreeStyle[™] MAX mix for 10 minutes at room temperature to allow complexes to form. Do not incubate for longer than 20 minutes.
- 6. Slowly add 1.2 mL of DNA-FreeStyle[™] MAX Reagent complex into the 125-mL flask containing cells while slowly swirling the flask.
- 7. Incubate transfected cell cultures at 37° C, 8% CO₂ on an orbital shaker platform rotating at 135 rpm. There is no need to change or supplement the culture medium during the first 6–7 days.
- Protein expression may be detectable within 4–8 hours of transfection, with maximal protein yield usually between 1–7 days post-transfection.

Optimize protein expression	• When expressing a protein for the first time, perform a time course experiment between days 1–7 post-transfection to identify the peak of protein production, and to monitor cell viability.
	• We have observed peak yields for IgG protein production at 5–7 days post-transfection.
	 Test varying amounts of plasmid DNA and FreeStyle[™] MAX Reagent. For 30 mL cultures, try between 30–45 µg DNA and 30–45 µL FreeStyle[™] MAX Reagent.
	• To assess transfection efficiency via expression of a GFP- type fluorescent protein, we recommend monitoring the cultures starting at 24 hours post-transfection.
	• In some cases, transfection efficiency may decrease during the course of the experiment, although protein production is still increasing. Never evaluate results by transfection efficiency only; always measure the protein production.
	For optimizing protein expression while scaling up culture volumes, see Scale up transfections .
	Note : Cells that are transfected with high efficiency grow slower than untransfected cells. This is a good thing.
Scale up transfections	If you transfect suspension FreeStyle [™] CHO-S cells in a larger volume, consider the following points:
	• Scale up the volume of each reagent in proportion to the culture volume.
	• For culture volumes above 30 mL , lower the speed of the orbital shaker if foam is generated. In 1 L cultures, we recommend 70–80 rpm.
	• The transfection conditions may vary depending on the type of culture vessel used and the growth conditions of your cells; therefore, you may want to perform pilot studies to optimize your transfection conditions.
	• Often, the conditions for transfection of large culture volumes need to be adjusted to the higher side of the range, while those for small culture volumes may tend towards the lower side of the range.

Troubleshooting

Cell culture

The following table lists some potential problems and solutions to help you troubleshoot your cell culture problems.

Problem	Cause	Solution
No viable cells after	Stock not stored correctly	Order new stock and store in liquid nitrogen. Keep in liquid nitrogen until thawing.
thawing stock	Home-made	Freeze cells at a density of 1×10^7 viable cells/mL.
STOCK	stock not viable	Use a freezing medium composed of 90% fresh FreeStyle [™] CHO Expression Medium and 10% DMSO.
		Use low-passage cells to make your own stocks.
		Follow the procedures in Cryopreservation (page Error! Bookmark not defined.) exactly.
		Obtain new FreeStyle [™] CHO-S Cells (page 22).
	Thawing medium not correct	Use FreeStyle [™] CHO Expression Medium supplemented with 8 mM L-Glutamine (pre-warm before use).
		Do not add antibiotics to media as this may negatively impact cell growth.
	Shaker not set up properly	See page 12 for proper settings for orbital shaker.
	Cells too diluted	Spin down culture and grow cells in a smaller culture volume.
Cells grow slowly	Growth medium not correct	Use FreeStyle [™] CHO Expression Medium supplemented with 8 mM L-Glutamine (pre-warm before use).
		Do not add more than 5 mL/L of Penicillin/ Streptomycin (0.5X Pen Strep) to media as this may impact cell growth.
	Shaker not set up properly	See page 12 for proper settings for orbital shaker.
	Medium foamy	Lower the shaker speed slightly till no foam forms.
	Flasks too small	Use flasks that are at least 2.5 times bigger than the culture volume.
	Cells too old	Use healthy FreeStyle [™] MAX CHO-S cells under passage 25; do not overgrow.
	Cell culture clumpy	Prevent this by sufficient agitation of the culture, a regular and frequent cell passage schedule, and maintenance of cells at recommended densities.
	Cells transfected	Cells that are transfected with high efficiency grow slower than untransfected cells. This is a good thing.

Transfection and protein production

The following table lists some potential problems and possible solutions that may help you troubleshoot your transfection and protein production experiments.

Problem	Cause	Solution
Low Transfection Efficiency and/or Low Protein Yield	Cells cultured for too many passages (≥25 passages)	Thaw a new batch of early-passage cells.
	Cells not passed 24 hours before transfection	Approximately 24 hours before transfection, pass cells at 5–6 \times 10 ⁵ cells/mL.
	Improperly cultured FreeStyle [™] CHO-S cells	Exactly follow procedures as outlined in Subculture cells section (page 12).
	Cells transfected in media containing too much antibiotics	Do not add more than 5 mL/L of Penicillin/ Streptomycin (0.5X Pen Strep) to media.
	FreeStyle [™] Max	Store at 4°C. Do not freeze.
	Reagent handled incorrectly	Mix gently by inversion. Do not vortex.
	Used poor quality expression construct plasmid DNA	Do not use mini-prep plasmid DNA for transfection. Use a PureLink [™] HiPure Plasmid Kit to prepare plasmid DNA with low endotoxin contamination.
	Suboptimal transfection conditions	Perform transfections with positive control plasmid pCMV SPORT-□gal to assess your transfection conditions.
		Assess transfection efficiency via expression of a GFP-type fluorescent protein (we recommend monitoring the cultures starting at 24 hours post-transfection.)
		Vary the amounts of DNA and FreeStyle [™] MAX Reagent used (see page 19).
	DNA not sterile	Sterilize DNA (see page 16).
	Gene of interest is toxic to cells	Do not generate constructs containing activated oncogenes or harmful genes.
		Try FreeStyle [™] MAX 293 Expression System.
	Protein harvested too early or too late	When expressing a protein for the first time, perform a time course experiment between days 1 and 7 post-transfection to identify the peak of protein production, and to monitor cell viability.

Appendix

Accessory products

Additional products

The products listed in this section may be used with the FreeStyle[™] CHO Cells. For more information, refer to our website (**www.lifetechnologies.com**) or call Technical Support (see page 23).

Item	Quantity	Catalog no.
FreeStyle [™] MAX CHO Expression System	1 kit	K9000-20
FreeStyle [™] CHO Expression Medium	1 L	12651-014
	6 × 1 L	12651-022
FreeStyle [™] MAX Reagent	1 mL	16447-100
OptiPro [™] SFM	100 mL	12309-050
	1000 mL	12309-019
L-Glutamine-200 mM (100X), liquid	100 mL	25030-081
PureLink [™] HiPure Plasmid Midiprep Kit	25 preps	K2100-04
PureLink [™] HiPure Plasmid Maxiprep Kit	10 preps	K2100-06
PureLink [™] HiPure Plasmid Filter Maxiprep Kit	10 preps	K2100-16
PureLink [™] HiPure Plasmid Megaprep Kit	4 preps	K2100-08
Trypan Blue Stain	100 mL	15250-061
FluoReporter [™] <i>lacZ</i> /Galactosidase Quantitation Kit	1000 assays	F-2905
Penicillin-Streptomycin, liquid	100 mL	15140-122

FreeStyle[™] MAX 293 Expression System

Protein production using the FreeStyle[™] MAX Expression Systems can be performed in CHO cells or 293 cells. Ordering information is provided for the reagents specific for the FreeStyle[™] MAX 293 Expression System.

Item	Quantity	Catalog no.
FreeStyle [™] MAX 293 Expression System	1 kit	K9000-10
FreeStyle [™] 293-F Cells	1 vial (1 × 10^7 cells)	R790-07
FreeStyle [™] 293 Expression Medium	1 L	12338-018
	6 × 1 L	12338-026

Technical support

Obtaining support	For the latest services and support information for all locations, go to www.lifetechnologies.com .	
	At the website, you can:	
	• Access worldwide telephone and fax numbers to contact Technical Support and Sales facilities	
	• Search through frequently asked questions (FAQs)	
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